

APR 03 2018

R/W

27 April



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-581-015
Job Sheet 175133



002523

Part No: D206-581-015

Job Qty: 15 ea

Part Name: Step Handle, fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D Ipp Rev:A New Issue 10-07-16 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-2		APR 16 2018
110	Packaging	15 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1-2	DAS 6	APR 26 2018
120	QC	15 pcs	4/27/18	4/27/18	0.00	0.00	QC4	9-89	
125	DC	15 pcs	4/27/18	4/27/18	0.00	0.00	DC		
130	Packaging	15 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		
140	QC21-FG	15 Ea	4/27/18	4/27/18	0.00	0.00	QC21	DAS 21 9-89	APR 27 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD206-581-015 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-581-015

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
80-005-3-8	Insert	30 Ea (2 ea)	90-Start up Operation	5048296 X 23 5052512 X 7
D4103-1	Step / Handle	15 Ea (1 ea)	90-Start up Operation	5082237
MS27039-4-11	Screw	30 Ea (2 ea)	90-Start up Operation	5041160
NAS1149D0416J	Washer	30 Ea (2 ea)	90-Start up Operation	FM131511
NAS1149D0463J	Washer	30 Ea (2 ea)	90-Start up Operation	5045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	80-005-3-8	30	59	0
	D4103-1	15	1	0
	MS27039-4-11	30	172	0
	NAS1149D0416J	30	3,200	0
	NAS1149D0463J	30	3,241	0

Part Specifications

Specifications could not be found.

Plex 3/27/18 2:28 PM Dart.lajeunesse.marie

CART
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Container No: S061552

Part: D206-581-015
Job No: 175133
Serial No/Batch: S061552

Revision:
Inspector:

Date: 04/17/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002523	S048296	80-005-3-8	Insert		ST585	23
002523	S061193	80-005-3-8	Insert	S057512	ST585	-7
002523	S061181	MS27039-4-11	Screw	s041160	ST279	30
002523	S061160	NAS1149D0416J	Washer	FM131511	ST264	30
002523	S061114	NAS1149D0463J	Washer	S045845	ST263	30

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/16/18 10:17 AM dart.quirion.sonia

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PAGE 1 OF 1

Part Number: D206-581-015

Description: STEP HANDLE INSTALLATION[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																

5.0 PART LIST

5.1 D407-581-111/-011 AND D206-581-113/-013/-014/-015/-017 KITS

Qty -111	Qty -113	Qty -011	Qty -013	Qty -014	Qty -015	Qty -017	Part Number	Description
X							D407-581-111	PRE-FLIGHT KIT (407)
	X						D206-581-113	PRE-FLIGHT KIT (206A/B/L/L1/L3/L4)
2		X					D407-581-011	PRE-FLIGHT STEP KIT, LH/RH (407)
	1		X				D206-581-013	PRE-FLIGHT STEP KIT, LH (206A/B/L/L1/L3/L4)
	1			X			D206-581-014	PRE-FLIGHT STEP KIT, RH (206A/B/L/L1/L3/L4)
4	4				X		D206-581-015	STEP HANDLE KIT
						X	D206-581-017	RETENTION STRAP KIT
						2	D3031-3	LOOP
		1	1	1			D4101-041	PRE-FLIGHT STEP ASSEMBLY
			1				D4102-1	SHIM (206 LH)
				1			D4102-2	SHIM (206 RH)
		1					D4102-3	SHIM (407)
					1		D4103-1	STEP HANDLE
						1	D4104-041	DOUBLER ASSEMBLY
						1	D4105-1	STRAP
						2	80-004-2D8	INSERT
					2		80-005-3-8	INSERT
		6	6	6			80-005-3-16	INSERT
						8	CR3243-4-1	RIVET
						2	MS21042L3	NUT
						2	MS24694-S47	SCREW
						2	MS24694-S50	SCREW
						2	MS24694-S52	SCREW
					2		MS27039-4-11	SCREW
		6	6	6			MS27039-4-14	SCREW
						2	NAS1149D0332J	WASHER (or AN960JD10L)
		6	6	6	2		NAS1149D0416J	WASHER (or AN960JD416L)
					2		NAS1149D0463J	WASHER (or AN960JD416)